

Reign Supreme with the **Ultimate,** **Aluminum & Vinyl/Aluminum Fences**



Royal® Aluminum
& Steel, Inc.



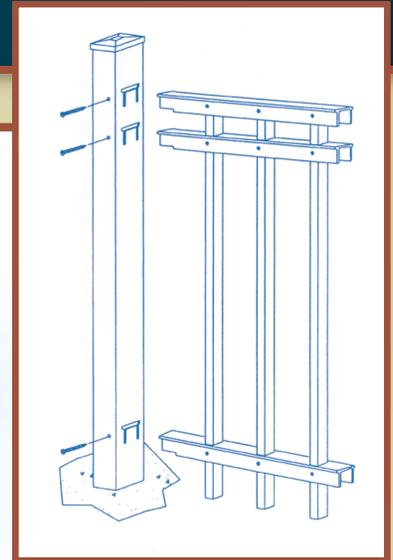
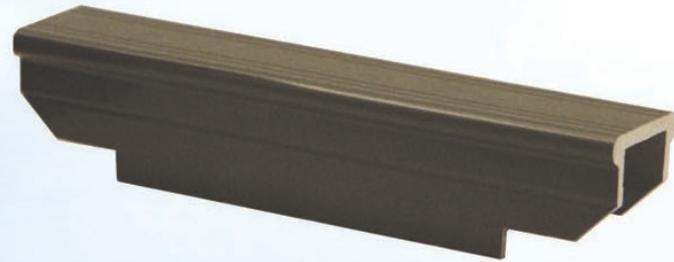
Royal[®] Aluminum
& Steel, Inc.



Top Reasons

To choose *Royal*[®] *Fences*

1. **Royal**[®] is family owned and owner operated by a husband and wife team who has more than 50 years of fence experience. **We live, breathe, and dream of fences. Obsessed? Maybe.**
2. With four patents, three trademarks and multiple patents pending, **Royal**[®] **never settles for “status quo”**. We are constantly innovating and creating to provide you the best fence products available.
3. **Royal**[®] specializes in pool fences. With multiple lines, heights, spacing, and styles to choose from, there's a **Royal**[®] fence solution as beautiful as your pool.
4. **Hate bees?** So do we. That's why **Royal**[®] created and patented the exclusive **Befree**[®] Fence System which eliminates insect attracting gaps between the channel and post.
5. **Frustrated by the limited options & chunky designs of privacy fences?** **Royal's**[®] fence team created a new patented privacy fence design that blends the sleek clean lines of aluminum with the trusted privacy of vinyl. **The result?** **Castle**[®] Privacy Fence. A privacy fence you actually want to look at.
6. Each **Royal**[®] Fence is made by hand, customized to your exact specifications, designs and taste. Choose from an array of colors, trims, finials, heights, spacing, or design your own. Our custom craftsman would love to turn your dreams into reality.
7. **Royal**[®] Fences are handcrafted in Michigan.
8. The **Royal** team prides themselves on personal, attentive customer service. Call, e-mail, or Facebook us at any time. **We're happy to help.**
9. **Royal**[®] products are backed by a Limited Lifetime Warranty.



Patent# 7,857,292
Patent# 8,167,276

Only Royal® Aluminum
Offers the **BeFree®** Fence Post!

Holes punched into traditional posts create an ideal spot for insects, especially bees, to gain access to the interior of the posts and build nests. Our BeFree® fence post utilizes a unique manufacturing process to bring the channel in tighter to the post, virtually eliminating the gaps where insects would create nests. Our patented design improvement also makes our fence products stronger than ever. Available in Residential, Commercial and Industrial grades.

Warranty

Royal® Brand Aluminum fences & gates have a Limited Lifetime Warranty against the following: chipping, cracking, crazing or peeling. Our products are specially designed and manufactured using extruded aluminum-alloy #6063T5, with a durable powder-coated finish. For complete warranty details, please contact Royal® Aluminum & Steel Inc.



BR-20 Single with Double Arch



BR-20 with Double Drive with Double Arch Gate



MR-20 Double Drive, Double Arch



BR-10



R-35

Royal[®] Fence

Add Beauty & Value to Your Property

Royal[®] Aluminum fences feature a polyester TGIC technology advanced powder-coating system. This environmentally friendly system provides an exceptionally durable finish. Royal[®] Aluminum fences are fade resistant and offer years of maintenance-free satisfaction.

- Fully assembled
- 6' sections
- 1-5/8", 2-7/8" or 3-3/4" spacing available between pickets
- Constructed with stainless steel screws
- All gates have a welded frame for added strength



Royal® Aluminum
& Steel, Inc.

Castle® Privacy Fence with Black Aluminum Rails and White Vinyl Panels

Castle® Fence

The Perfect Combination of Vinyl & Aluminum

Simply Beautiful. It's the only real way to describe this product. Clean lines compliment the aesthetically pleasing look of our privacy fence product. Perfect for when you need to match aluminum ornamental fence with privacy. When using our product everything fits perfectly.

Industrial strength aluminum rails come standard at 3-1/2". Match this with your choice of 2-1/2", 3" or 4" posts and you have a fence that not only adds value to your house, but protection as well.

The Royal® brand Castle® Privacy Fence Topper comes with our patented BeFree® Fence Post technology to make sure stinging insects don't find a way into your fence post.

- Available in a variety of sizes and colors
- Manufacturer's Limited Lifetime Warranty
- Environmentally friendly and fade resistant



Top: Castle® Privacy Fence Black with Adobe Vinyl Panels and Single Arched Topper
Bottom: Castle® Privacy Fence with Bronze Aluminum Rails and Cedar Vinyl Panels

Top: Castle® Privacy Fence with Bronze Aluminum Rails and Adobe Vinyl Panels
Bottom: Castle® Privacy Fence with Adobe Aluminum Rails and Adobe Vinyl Panels



RC-10 Estate Arch Gate with Tri-Finials and Circles



BR-20 Single Arch



BR-20 with Double Arch Gate



MR-25 with Single Arch Gate



MR-25 with Double Arch Gate



MR-20 with Single Arch Gate



MR-20 Single with Double Arch Gate

Fence & Gate

Special Ordered to Fit Your Tastes

All Royal® Aluminum fence-styles are available with a Standard Gate and Pressed Spear Finials as part of our regular product offering. For those wanting a more custom fence installation, Royal® Aluminum offers an extensive Special Order Program:

Royal[®] Accents

Accent Your Fence with Royal[®] Aluminum's Line of Accessories



Scroll



Ball Cap



Circle



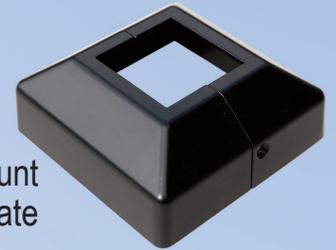
Butterfly



Wall
Mounts



4 Hole
Floor Mount



Floor Mount
Cover Plate



2 Hole
Floor Mount



Core
Cover Plate



Flat-Top
Spear



Tri-Finial



Quad
Finial



Pressed
Spear

* All Royal[®] Accents, except the Standard Cap and Pressed-Spear, Finial, are part of the Special Order Program

Royal[®] Hardware

Safety and Security for Your Property

Royal[®] Aluminum is an authorized distributor for

D&D Technologies
Hi-Performance Hardware



NATIONWIDE
INDUSTRIES

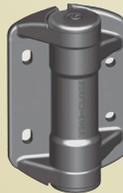
LOKK•LATCH *Series 2*

- Can be keyed-alike to most doors
- Fits externally...no welding
- No need for padlocks
- 6-pin security lock



TRU•CLOSE ADJUSTABLE, SELF-CLOSING GATE HINGES

- Simple and easy to install
- Fits all gates and materials
- No external spring required
- UV-stabilized (weather resistant)



MAGNA•LATCH MAGNETIC SAFETY GATE LATCH

- Self-latching, no mechanical jamming
- Highly child resistant
- Key lockable
- Meets pool safety standards
- Fits new and existing gates



Royal® Aluminum Fence Details

Royal® Aluminum Fence Specifications:

	Residential	Light Commercial	Commercial	Industrial
Horizontal Rail	1" x 1.050"	1" x 1.050"	1-1/4" x 1-1/4"	1-1/2" x 1-1/2"
Side Wall	.090	.090	.090	.075
Top Rail	.100	.100	.100	.100
Picket	5/8" x 5/8" x .055	5/8" x 1" x .055	3/4" x 3/4" x .055	1" x 1" x .062
Picket Spacing	1-5/8"-2-7/8"-3-3/4"	3-1/4"-1"	1-1/2"-2-5/8"-3-3/4"	1-1/2"-2-5/8"-4"
Section Length	72"	72" - 90"	72-3/8"	71"
Heights*	3'-3'6"-4'-4'6"-5'-6'	3'-3'6"-4'-4'6"-5'-6'	4'-4'6"-5'-6'	4'-5'-6'-7'-8"
Post	2" x .060 2" x .080 2" x .125	2" x .060 2" x .080 2" x .125	2" x .080 2-1/2" x .100	2-1/2" x .100 4" x .125

Colors**



Black



White



Bronze

*Not all heights available in all styles

**Other colors available in our Special Order Program

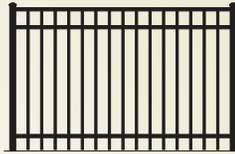
NOTE: Colors shown represent an approximate

comparison and may vary slightly from actual fence color.

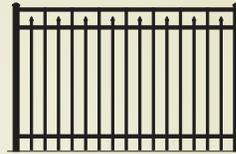
Styles *Ask your distributor about the availability of other styles



R-10 Residential



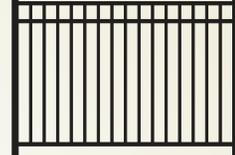
R-20 Residential



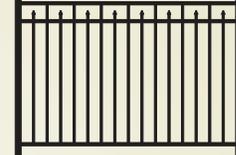
R-25 Residential



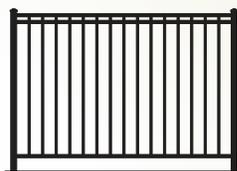
R-30 Residential



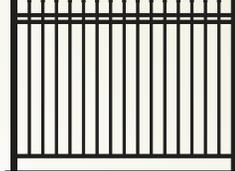
MR-20 Residential



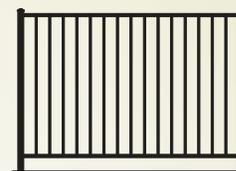
MR-25 Residential



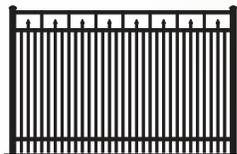
BR-20 Residential



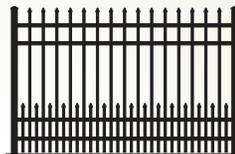
BR-10 Residential



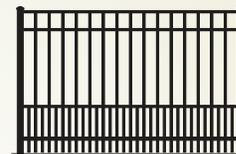
BR-202



R-25 Residential
w/15/8" Spacing

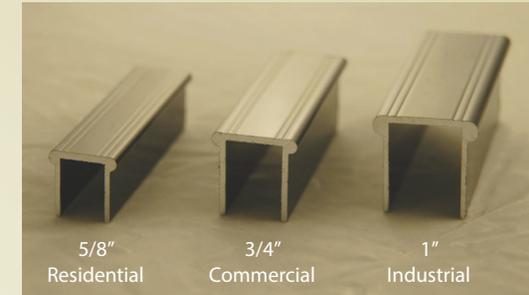


R-35 Residential



R-40 Residential

Fence Grades



Royal® Aluminum fences & gates are available in three grades: Residential, Commercial and Industrial. While similar in appearance, thickness of material differs as shown.

Finish

Durable Powder-Coated Finish provides added durability.



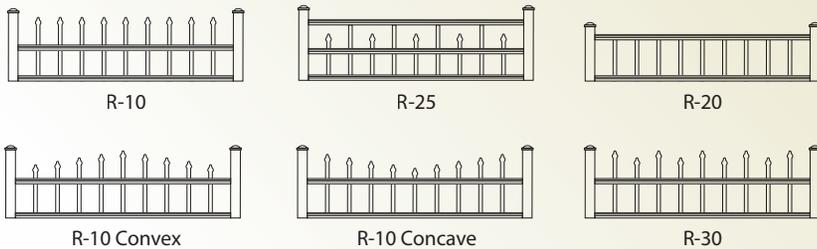
Castle® Privacy Fence Specifications:

Privacy Fence		Ornamental Topper	
Horizontal Rail	3-1/2"x1-1/2"	Residential	
		Horizontal Rail	1"x1"
Side Wall	.075	Side Wall	.070
Top Rail	.100	Top Wall	.100
Vinyl Slats	7/8"x11.3"	Picket	5/8"x .055
Section Length*	93 3/8" o/c for 7/8"	Commercial	
		Horizontal Rail	1-1/4"x1-1/4"
Heights	3' - 4' - 5' - 6'	Side Wall	.082
Post	2-1/2"x .100	Top Wall	.100
	3"x .125	Picket	3/4" x .055
	4"x .125		

*When using 2-1/2" post

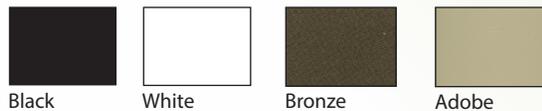
**Not all heights available in all styles

Ornamental Toppers (BeFree®)



Not all styles are listed, please inquire for more information.

Rail Colors:



Vinyl Colors:



Castle® Privacy Fence with Bronze Rails and Sandalwood Vinyl Panels



Castle® Privacy Fence with Bronze Aluminum Rails and Cedar Vinyl Panels & Gate

Fence Details

Royal®
Castle®
Privacy



Royal® Aluminum
& Steel, Inc.

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Patent # 7,857,292 - 8,167,276 - USD 665,510 S, US D679,414S and other patents pending